

Electric Portable Typewriter

Parts Catalog

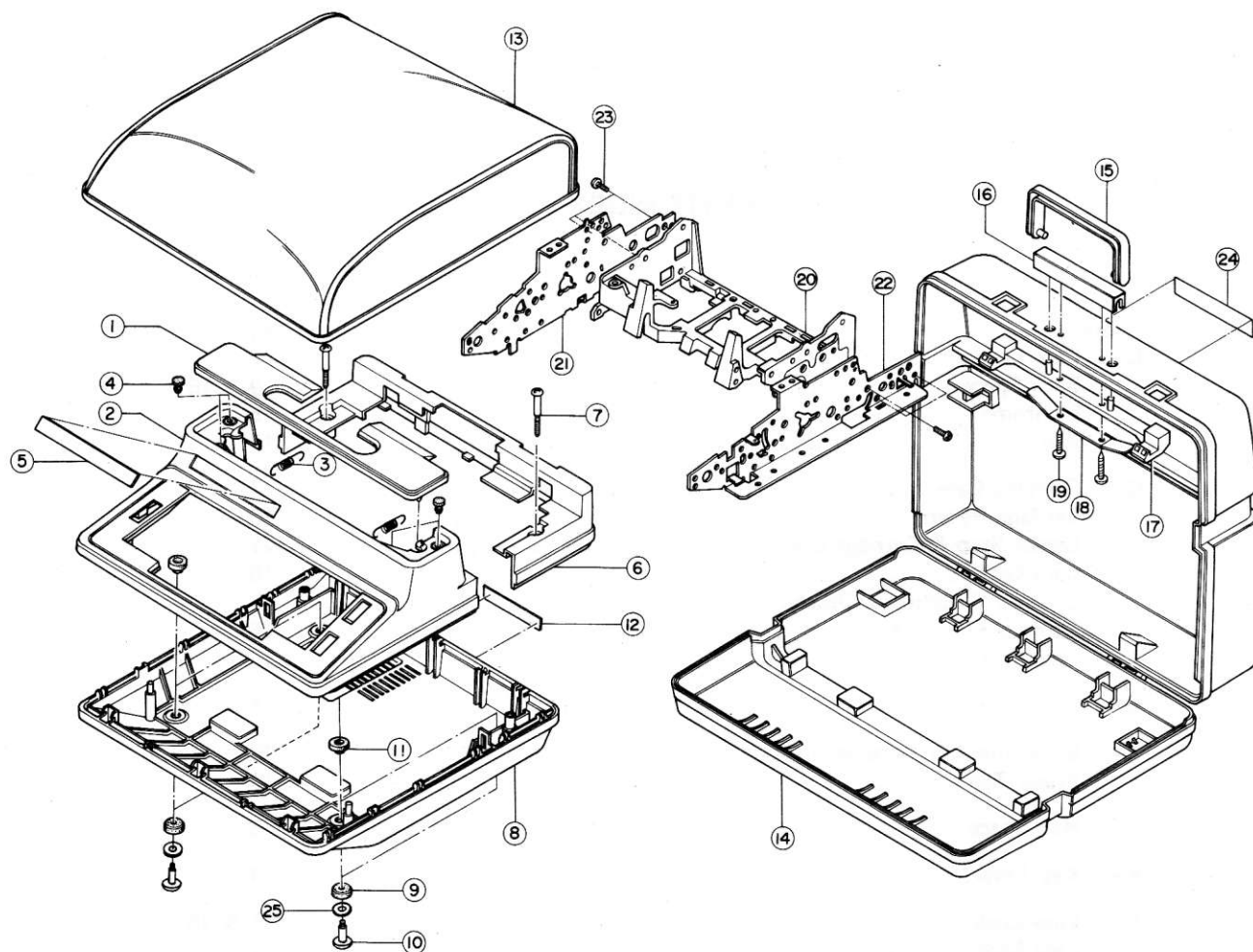
Model 8700

2500

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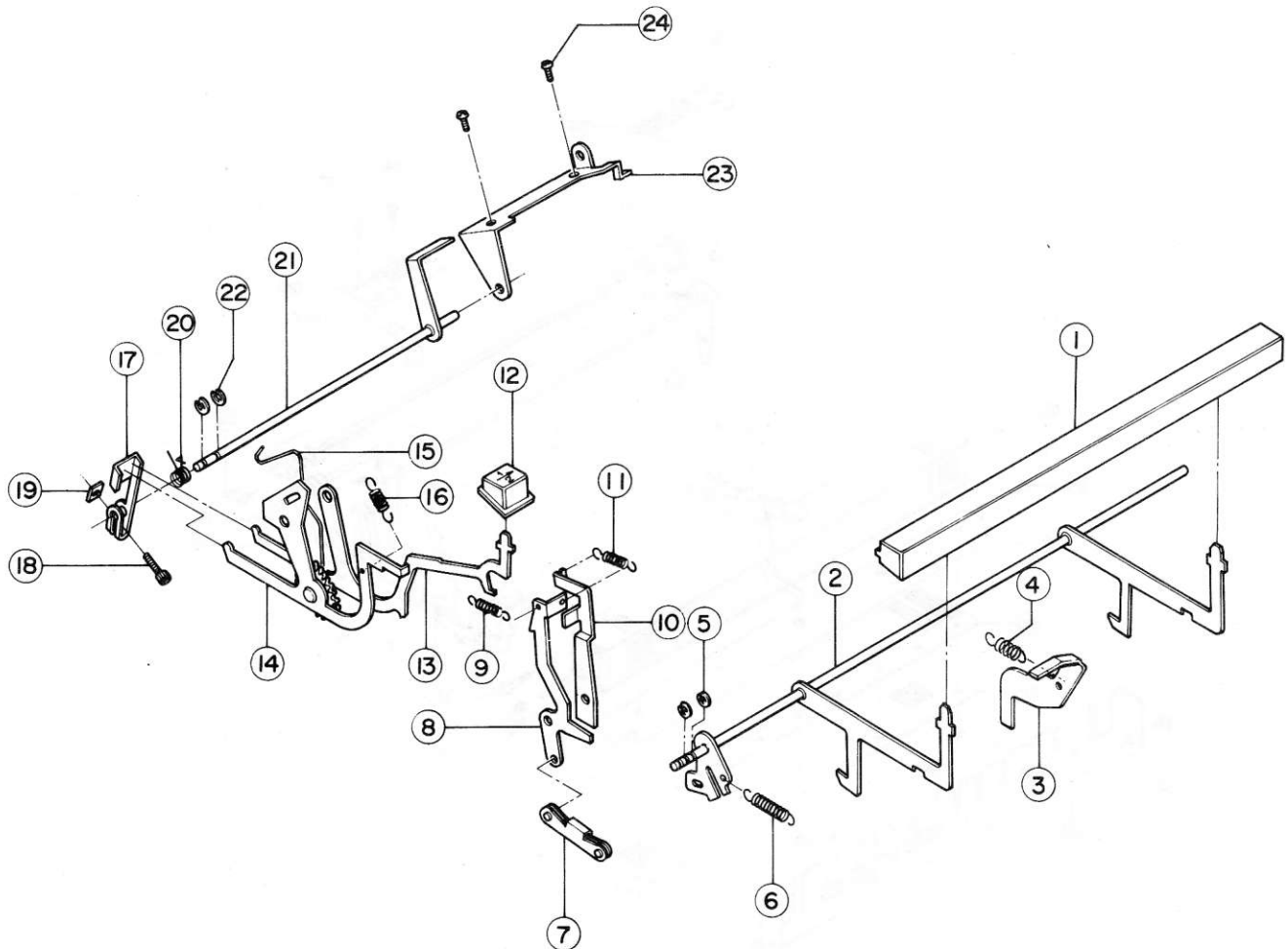
2 MASKS, CARRYING CASE & BASE FRAME



Ref. No.	Part. No.	Description	Q.ty	Ref. No.	Part. No.	Description	Q.ty
(1)	G2703	Top Cover	1	(18)	G2720	Carrying Case Locking Plate Spring	1
(2)	G2701	Upper Cover Front	1	(19)	G8066-A	Carrying Case Locking Plate Fastening Screw	2
(3)	G8405	Top Cover Latch Spring	2	(20)	G1103	Base Carriage Assembly	1
(4)	G2706	Top Cover Bumper	4	(21)	G1101-A	Side Frame-Left	1
(5)		Insert Upper Cover	1	(22)	G1102-A	Side Frame-Right	1
(6)	G2702	Upper Cover Rear	1	(23)	G8083	Side Frame Fastening Screw	6
(7)	G8006-A	Upper Cover Shoulder Screw	2	(24)		Carrying Case Name Plate	1
(8)	G2705-A	Bottom Cover	1	(25)	G9637	Rubber Foot Washer	4
(9)	G2709	Rubber Foot	4				
(10)	G8007-B	Rubber Foot Fastening Screw	4				
(11)	G2708	Bottom Cover Rubber Washer	4				
(12)		Back Plate	1				
(13)		Dust Cover	1				
	G2721	Carrying Case Assembly (with Handle)	1				
(14)	G2716	Carrying Case Sub Assembly	1				
(15)	G2717	Carrying Case Handle	1				
(16)	G2718-A	Carrying Case Handle Holder	1				
(17)	G2719	Carrying Case Locking Plate	1				

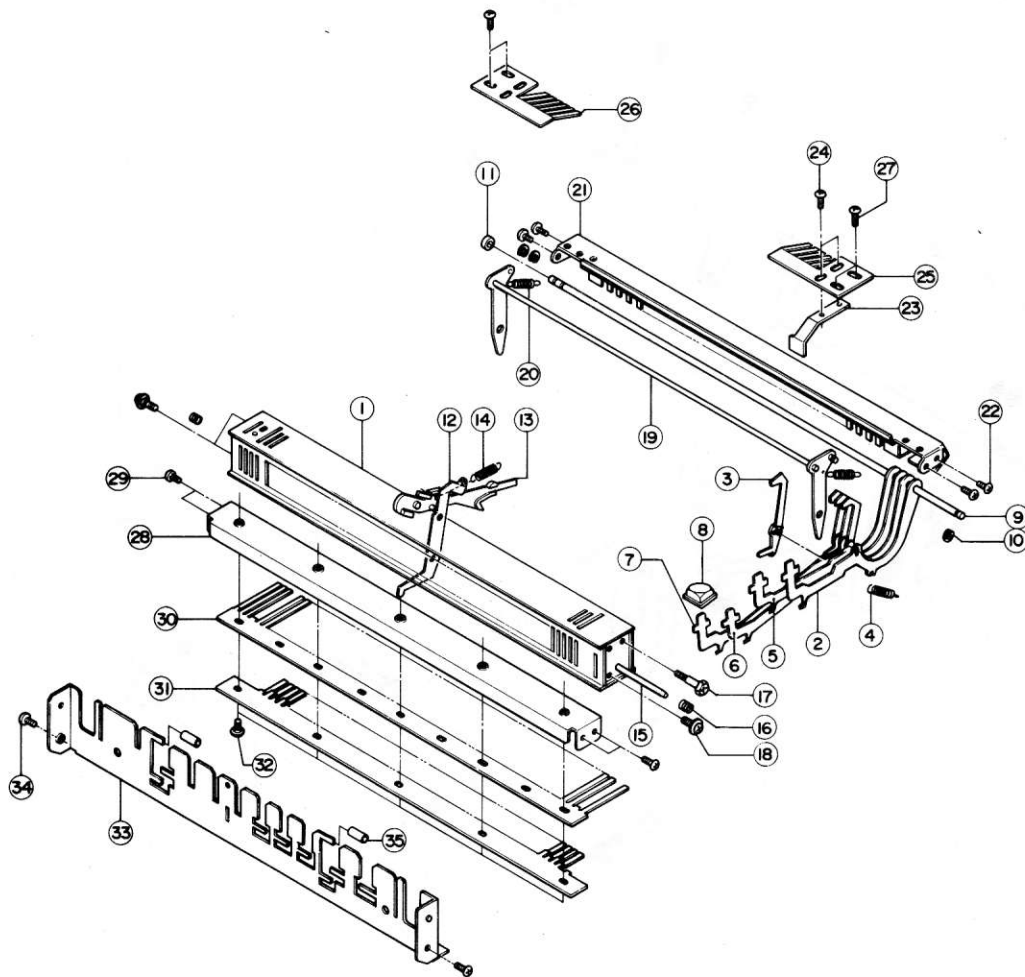
* For ordering Insert Upper Cover, Dust Cover and Name Plate, please specify the model name and the ref.No. respectively.

3 SPACE BAR & HALF SPACE



Ref. No.	Part. No.	Description	Q.ty	Ref. No.	Part. No.	Description	Q.ty
(1)	G3611-A	Space Bar Key Top	1	(18)	G8055	Space Bar Rear Lever Fastening Screw	1
(2)	G5501-A	Space Bar Key Lever Assembly	1	(19)	G8303	Space Bar Rear Lever Lock Nut	1
(3)	G5521	Space Bar Down Stop	1	(20)	G8433	Space Bar Rear Lever Spring	1
(4)	G8492	Space Bar Down Stop Spring	1	(21)	G5514	Space Bar Bail Assembly	1
(5)	G8806	Space Bar Key Lever-E-Ring	2	(22)	G8806	Space Bar Bail-E-Ring	2
(6)	G8489	Space Bar Key Lever Spring	1	(23)	G5517	Space Bracket	1
(7)	G5505	Space Connecting Link Assembly	1	(24)	G8047	Space Bracket Fastening Screw	2
(8)	G5512	Space Trigger	1				
(9)	G8445	Space Trigger Spring	1				
(10)	G5507	Space Bar Trip Arm	1				
(11)	G8444	Space Bar Trip Arm Spring	1				
(12)	G3607	Half Space Key Top	1				
(13)	G3513	Half Space Key Lever	1				
(14)	G5508-A	Space Bar Roll Cam Lever Assembly	1				
(15)	G8490	Space Bar Roll Cam Spring	1				
(16)	G8441	Space Bar Roll Cam Lever Spring	1				
(17)	G5513	Space Bar Rear Lever	1				

4 KEY LEVER, DRIVE PAWL, TYPE BAR LEVER & UNIVERSAL BAR



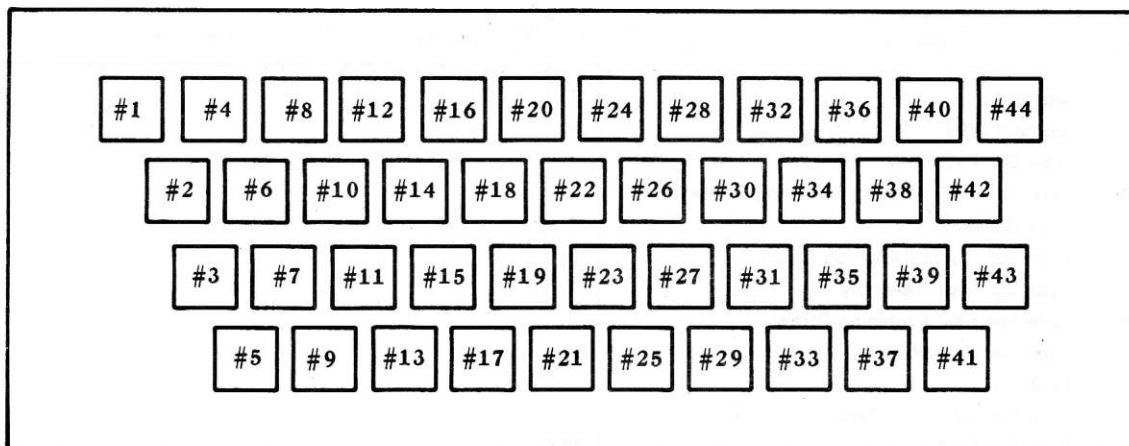
Ref. No.	Part. No.	Description	Q.ty	Ref. No.	Part. No.	Description	Q.ty
(1)	G6719	Type Bar Lever Bracket Assembly	1	(10)	G8806	Key Lever Pivot Shaft-E-Ring	3
	G3532	Key Lever First Bank Assembly (with Trigger & Spring)	12	(11)	G5519	Space Bar Roll Cam Lever Guide Washer	1
	G3536	Repeat Key Lever First Bank Assembly (with Trigger & Spring)	—	(12)		Type Bar Lever	44
(2)	G3521	Key Lever First Bank	12	(13)	G6893	Drive Pawl #1	44
	G3525	Repeat Key Lever First Bank	—	*	G6894	Drive Pawl #2	—
(3)	G3530	Trigger Key Lever	44		G6895	Repeat Drive Pawl	—
	G3531	Repeat Trigger Key Lever	—	*	G6896	Drive Pawl #0	—
(4)	G8496	Trigger Key Lever Spring	44	(14)	G8421	Drive Pawl Return Spring	44
	G3533	Key Lever Second Bank Assembly (with Trigger & Spring)	11	(15)	G9436	Type Bar Lever Pivot Shaft	1
	G3537	Repeat Key Lever Second Bank Assembly (with Trigger & Spring)	—	(16)	G8465	Type Bar Lever Pivot Stop Spring	2
(5)	G3522	Key Lever Second Bank	11	(17)	G8041	Carriage Return Clutch Lever Shoulder Screw	1
	G3526	Repeat Key Lever Second Bank	—	(18)	G8044-A	Type Bar Lever Bracket Shoulder Screw	3
	G3534	Key Lever Third Bank Assembly (with Trigger & Spring)	11	(19)	G6901	Universal Bar Assembly	1
	G3538	Repeat Key Lever Third Bank Assembly (with Trigger & Spring)	—	(20)	G8455	Universal Bar Spring	2
(6)	G3523	Key Lever Third Bank	11	(21)	G6721	Pawl Stripper Bracket Assembly	1
	G3527	Repeat Key Lever Third Bank	—	(22)	G8039	Pawl Stripper Bracket Fastening Screw	4
	G3535	Key Lever Fourth Bank Assembly (with Trigger & Spring)	10	(23)	G6903	Universal Bar Stopper	1
	G3539	Repeat Key Lever Fourth Bank Assembly (with Trigger & Spring)	—	(24)	G8047	Universal Bar Stopper Fastening Screw	2
(7)	G3524	Key Lever Fourth Bank	10	(25)	G6891	Type Bar Lever Guide-Right	1
	G3528	Repeat Key Lever Fourth Bank	—	(26)	G6890	Type Bar Lever Guide-Left	1
(8)		Key Top	44	(27)	G8089	Type Bar Lever Guide Fastening Screw	4
(9)	G9408	Key Lever Pivot Shaft	1	(28)	G6717	Key Lever Leaf Spring Bracket	1
				(29)	G8088	Key Lever Leaf Spring Bracket Fastening Screw	4
				(30)	G6713	Key Lever Leaf Spring	1
				(31)	G6725	Key Lever Leaf Spring Plate	1
				(32)	G8089	Key Lever Leaf Spring Fastening Screw	5
				(33)	G6718	Key Lever Guide Bracket	1
				(34)	G8089	Key Lever Guide Bracket Fastening Screw	2
				(35)	G6724	Space Key Lever Cushion Tube	2

* G6894 Drive pawl for increasing impact.
* G6896 Drive pawl for decreasing impact.

TYPE BAR LEVER

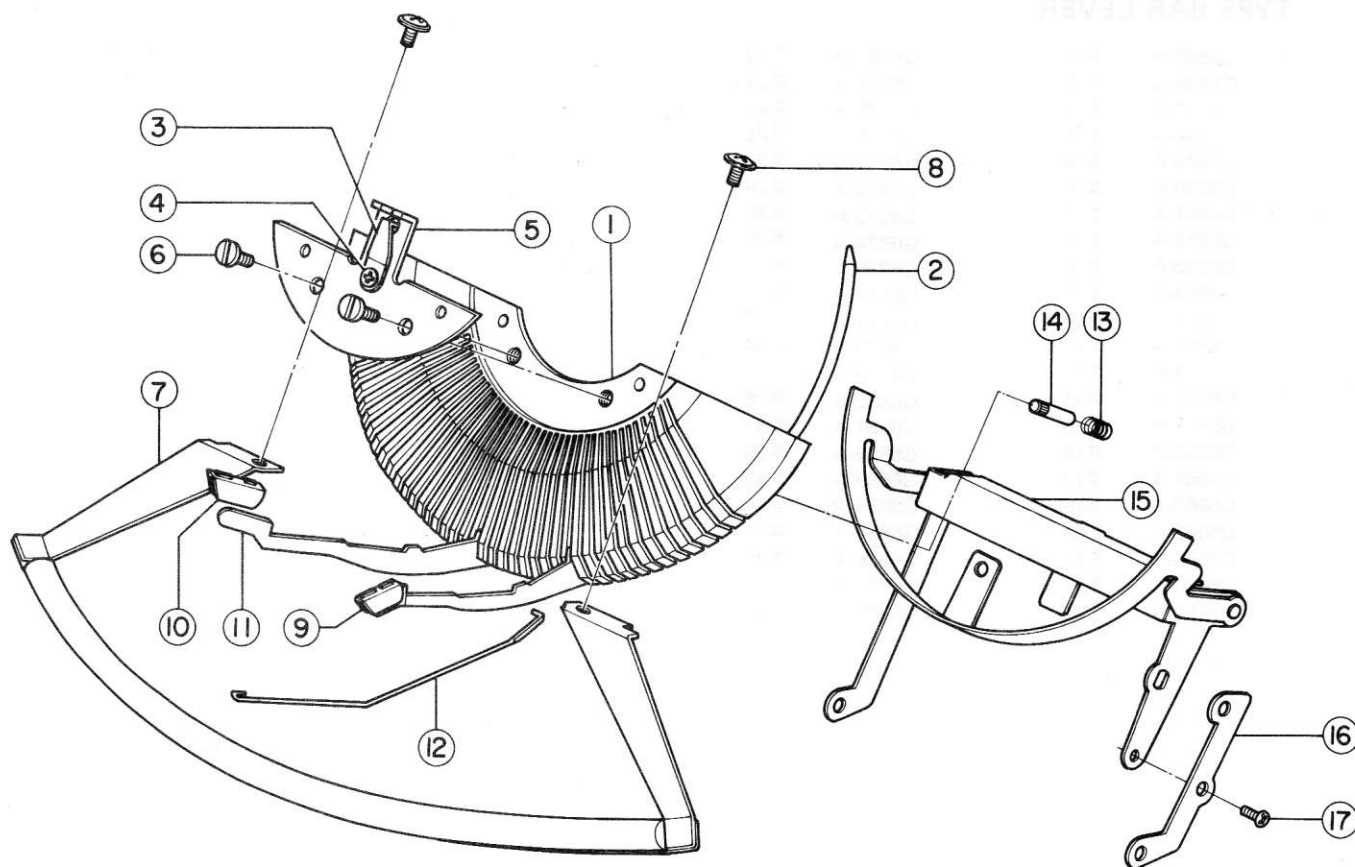
G6845-A	# 1	G6867-A	# 23
G6846-A	# 2	G6868-A	# 24
G6847-A	# 3	G6869-A	# 25
G6848-A	# 4	G6870-A	# 26
G6849-A	# 5	G6871-A	# 27
G6850-A	# 6	G6872-A	# 28
G6851-A	# 7	G6873-A	# 29
G6852-A	# 8	G6874-A	# 30
G6853-A	# 9	G6875-A	# 31
G6854-A	# 10	G6876-A	# 32
G6855-A	# 11	G6877-A	# 33
G6856-A	# 12	G6878-A	# 34
G6857-A	# 13	G6879-A	# 35
G6858-A	# 14	G6880-A	# 36
G6859-A	# 15	G6881-A	# 37
G6860-A	# 16	G6882-A	# 38
G6861-A	# 17	G6883-A	# 39
G6862-A	# 18	G6884-A	# 40
G6863-A	# 19	G6885-A	# 41
G6864-A	# 20	G6886-A	# 42
G6865-A	# 21	G6887-A	# 43
G6866-A	# 22	G6888-A	# 44

88 CHAR. KEYBOARD POSITION NUMBER CHART



* For ordering Key tops, please specify the combination number shown on the Key Board arrangement chart.

6 SEGMENT, SEGMENT UNIVERSAL & TYPE BAR



Ref. No.	Part. No.	Description	Q.ty	Ref. No.	Part. No.	Description	Q.ty
(1)	G5101	Segment	1				
(2)	G5116	Segment Wire	1				
(3)	G5113	Type Bar Return Spring	1				
(4)	G8067-A	Type Bar Return Spring Fastening Screw	1				
(5)	G5106	Type Bar Guide	1				
(6)	G8028	Type Bar Guide Fastening Screw	2				
(7)	G5107	Type Bar Rest Assembly	1				
(8)	G8074-A	Type Bar Rest Fastening Screw	2				
(9)		Type Bar Assembly	—				
(10)		Type	—				
(11)		Type Bar With Out Type	44				
(12)		Type Bar Link	44				
(13)	G8436	Segment Universal Spring	1				
(14)	G8949	Segment Universal Pin	1				
(15)	G3101	Segment Universal Arm Assembly	1				
(16)	G3114	Segment Universal Sub Plate	1				
(17)	G8020	Segment Universal Sub Plate Fastening Screw	1				

Type Bar With Out Type

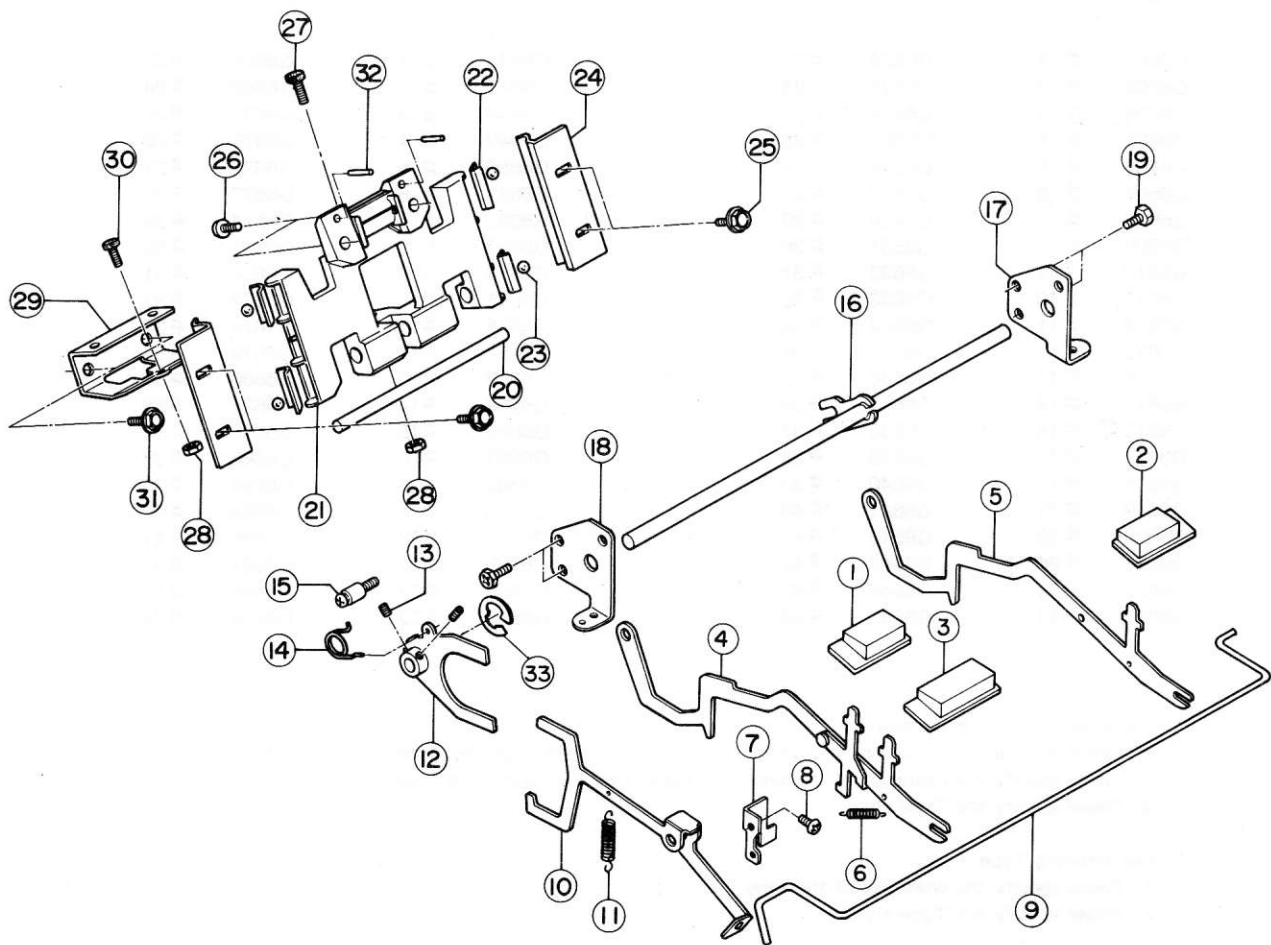
G6602	# 1	G6624	# 23
G6603	# 2	G6625	# 24
G6604	# 3	G6626	# 25
G6605	# 4	G6627	# 26
G6606	# 5	G6628	# 27
G6607	# 6	G6629	# 28
G6608	# 7	G6630	# 29
G6609	# 8	G6631	# 30
G6610	# 9	G6632	# 31
G6611	# 10	G6633	# 32
G6612	# 11	G6634	# 33
G6613	# 12	G6635	# 34
G6614	# 13	G6636	# 35
G6615	# 14	G6637	# 36
G6616	# 15	G6638	# 37
G6617	# 16	G6639	# 38
G6618	# 17	G6640	# 39
G6619	# 18	G6641	# 40
G6620	# 19	G6642	# 41
G6621	# 20	G6643	# 42
G6622	# 21	G6644	# 43
G6623	# 22	G6645	# 44

Type Bar Link

G6646	# 1	G6668	# 23
G6647	# 2	G6669	# 24
G6648	# 3	G6670	# 25
G6649	# 4	G6671	# 26
G6650	# 5	G6672	# 27
G6651	# 6	G6673	# 28
G6652	# 7	G6674	# 29
G6653	# 8	G6675	# 30
G6654	# 9	G6676	# 31
G6655	# 10	G6677	# 32
G6656	# 11	G6678	# 33
G6657	# 12	G6679	# 34
G6658	# 13	G6680	# 35
G6659	# 14	G6681	# 36
G6660	# 15	G6682	# 37
G6661	# 16	G6683	# 38
G6662	# 17	G6684	# 39
G6663	# 18	G6685	# 40
G6664	# 19	G6686	# 41
G6665	# 20	G6687	# 42
G6666	# 21	G6688	# 43
G6667	# 22	G6689	# 44

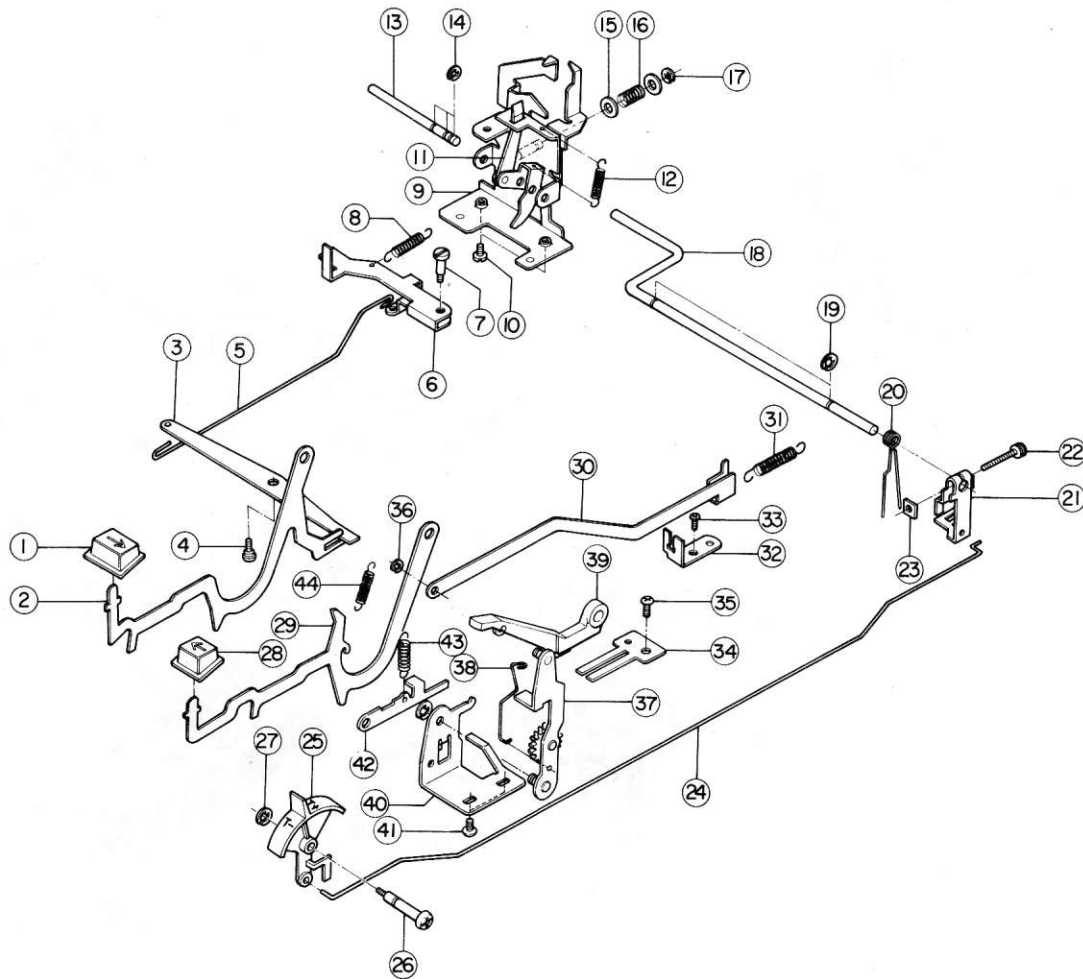
- * For ordering Type Bar Assembly.
 1. Please specify by indicating the number from the left of the Type Bar Assembly required.
 2. Please specify the character of the type. e.g. upper case "&" and lower case "7".
 3. Please specify the Type style.
- * For ordering Type.
 1. Please specify the character of the type.
 2. Please specify the Type style.
- * Type Bar and Type Bar Link number indicate from the left.

8 SHIFT & SEGMENT SUSPENSION



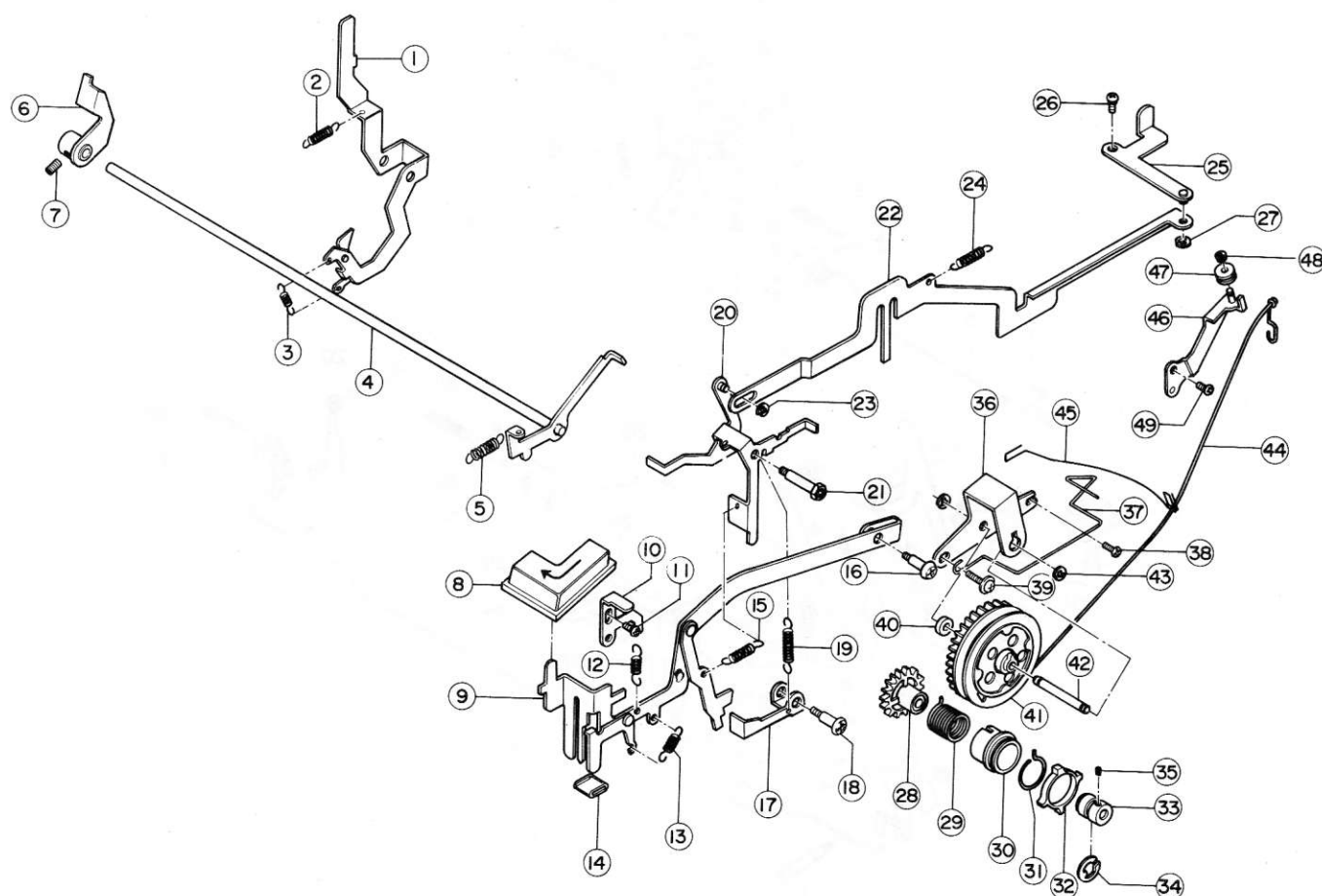
Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
(1)	G3605	Shift Lock Key Top	1	(23)	G5105	Segment Shift Steel Ball	4
(2)	G3604	Shift Key Top-Right	1	(24)	G5103	Segment Shift Guide	2
(3)	G3603	Shift Key Top-Left	1	(25)	G8081-A	Segment Shift Guide Fastening Screw	4
(4)	G3509-A	Shift Key Lever Left Assembly	1	(26)	G8071	Segment Fastening Screw	2
(5)	G3510	Shift Key Lever	1	(27)	G5310	Shift Limit Screw Assembly-Upper	1
(6)	G8407	Shift Lock Key Lever Spring	1	(28)	G8304	Shift Adjust Screw Lock Nut	2
(7)	G5318	Shift Lock Plate	1	(29)	G5308	Shift Limit Bracket	1
(8)	G8047	Shift Lock Plate Fastening Screw	1	(30)	G5310	Shift Limit Screw Assembly-Lower	1
(9)	G5314-A	Shift Key Lever Bail	1	(31)	G8081-A	Shift Limit Bracket Fastening Screw	2
(10)	G5305	Shift Clutch Lever	1	(32)	G8965	Segment Notch Pin	2
(11)	G8468	Shift Clutch Lever Spring	1	(33)	G8805	Shift Cam Lever-E-Ring	1
(12)	G5301	Shift Cam Lever Assembly	1				
(13)	G8051	Shift Cam Lever Fastening Screw	2				
(14)	G8435	Shift Spring	1				
(15)	G8023-A	Shift Limit Spring Hunger Screw	1				
(16)	G5303	Shift Rod Assembly	1				
(17)	G5307	Shift Rod Bracket-Right	1				
(18)	G5319	Shift Rod Bracket-Left	1				
(19)	G8048	Shift Rod Bracket Fastening Screw	4				
(20)	G9407	Segment Universal Shaft	1				
(21)	G5117-A	Segment Holder Assembly	1				
(22)	G5118	Segment Shift Rail	4				

9 TABULATOR & BACK SPACE



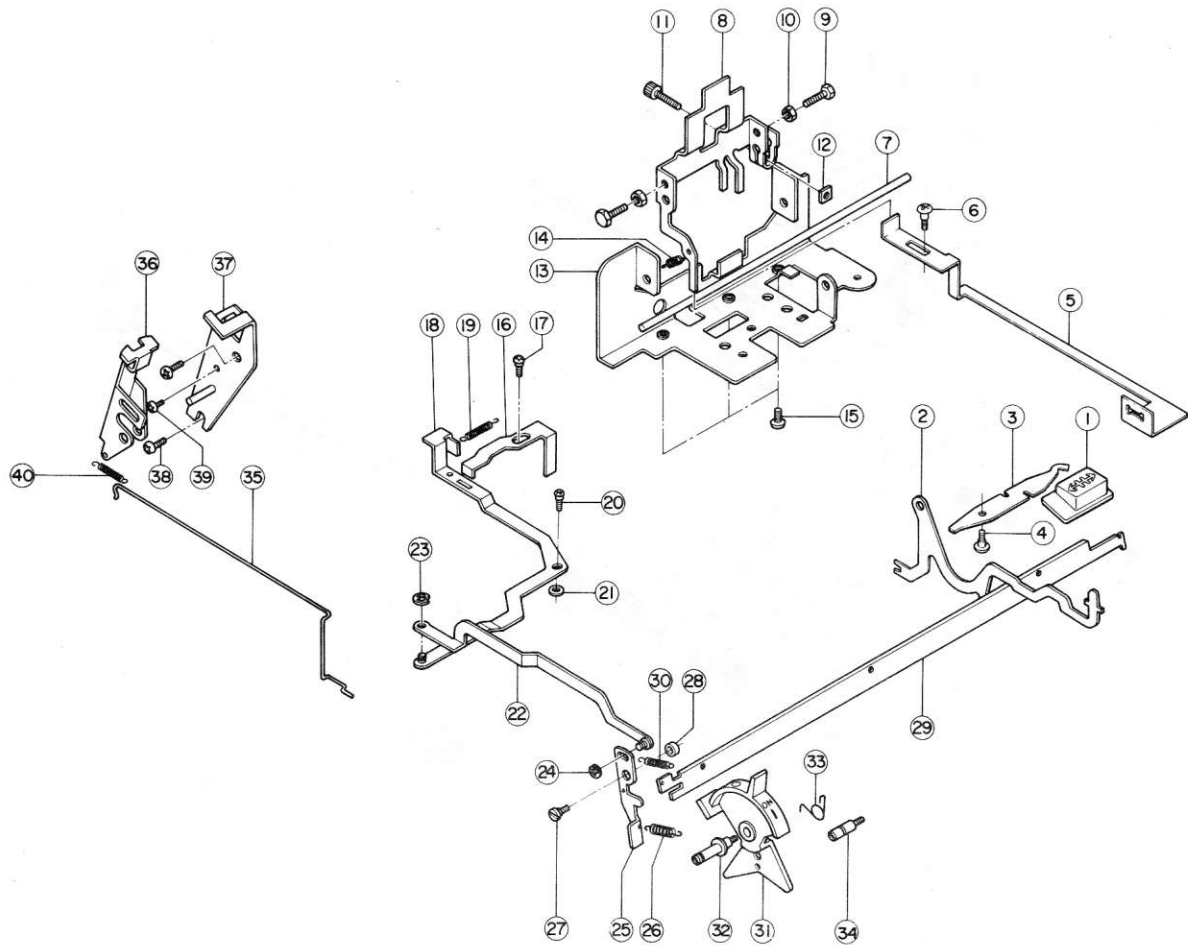
Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
(1)	G3608	Tab Key Top (Arrow Mark)	1	(25)	G6308	Tab Select Lever	1
	G3619	Tab Key Top (Full Name)	1	(26)	G8002-A	Tab Select Lever Shoulder Screw	1
(2)	G3515	Tab Key Lever	1	(27)	G8801	Tab Select Lever-E-Ring	1
(3)	G6206	Tab Lever Front	1	(28)	G3609	Back Space Key Top (Arrow Mark)	1
(4)	G8050	Tab Lever Front Shoulder Screw	1		G3618	Back Space Key Top (Full Name)	1
(5)	G6207	Tab Link	1	(29)	G3514-A	Back Space Key Lever	1
(6)	G6208	Tab Lever Rear	1	(30)	G1007	Back Connecting Link	1
(7)	G8024	Tab Lever Rear Shoulder Screw	1	(31)	G8452	Back Connecting Link Spring	1
(8)	G8463	Tab Lever Rear Spring	1	(32)	G1006	Back Connecting Link Support	1
(9)	G6301	Tab Set And Clear Bracket Assembly	1	(33)	G8089	Back Connecting Link Support Fastening Screw	1
(10)	G8052	Tab Set And Clear Bracket Fastening Screw	2	(34)	G1021	Back Cam Lever Guide	1
(11)	G6210	Tab Stop Lever Bell.Crank Assembly	1	(35)	G8092	Back Cam Lever Guide Fastening Screw	1
(12)	G8464	Tab Stop Lever Bell Crank Spring	1	(36)	G8808	Back Cam Lever-E-Ring	2
(13)	G9424	Tab Detent Shaft	1	(37)	G1014	Back Cam Lever Assembly	1
(14)	G8808	Tab Detent Shaft-E-Ring	3	(38)	G8491	Back Cam Gear Spring	1
(15)	G9613	Tab Set And Clear Lever Washer	2	(39)	G1019	Back Space Trigger	1
(16)	G8449	Tab Set And Clear Lever Spring	1	(40)	G1018	Back Cam Lever Bracket	1
(17)	G8806	Tab Set And Clear Lever-E-Ring	1	(41)	G8088	Back Cam Lever Bracket Fastening Screw	2
(18)	G9425	Tab Set And Clear Shaft	1	(42)	G1020	Back Space Down Stop	1
(19)	G8806	Tab Set And Clear Shaft-E-Ring	2	(43)	G8493	Back Space Down Stop Spring	1
(20)	G8419	Tab Set And Clear Spring	1	(44)	G8497	Back Space Trigger Spring	1
(21)	G6306	Tab Set And Clear Crank	1				
(22)	G8056	Tab Set And Clear Crank Fastening Screw	1				
(23)	G8306	Tab Set And Clear Crank Lock Nut	1				
(24)	G6307	Tab Set And Clear Link	1				

10 MANUAL RESET LEVER, SAFETY RELEASE & CARRIAGE RETURN



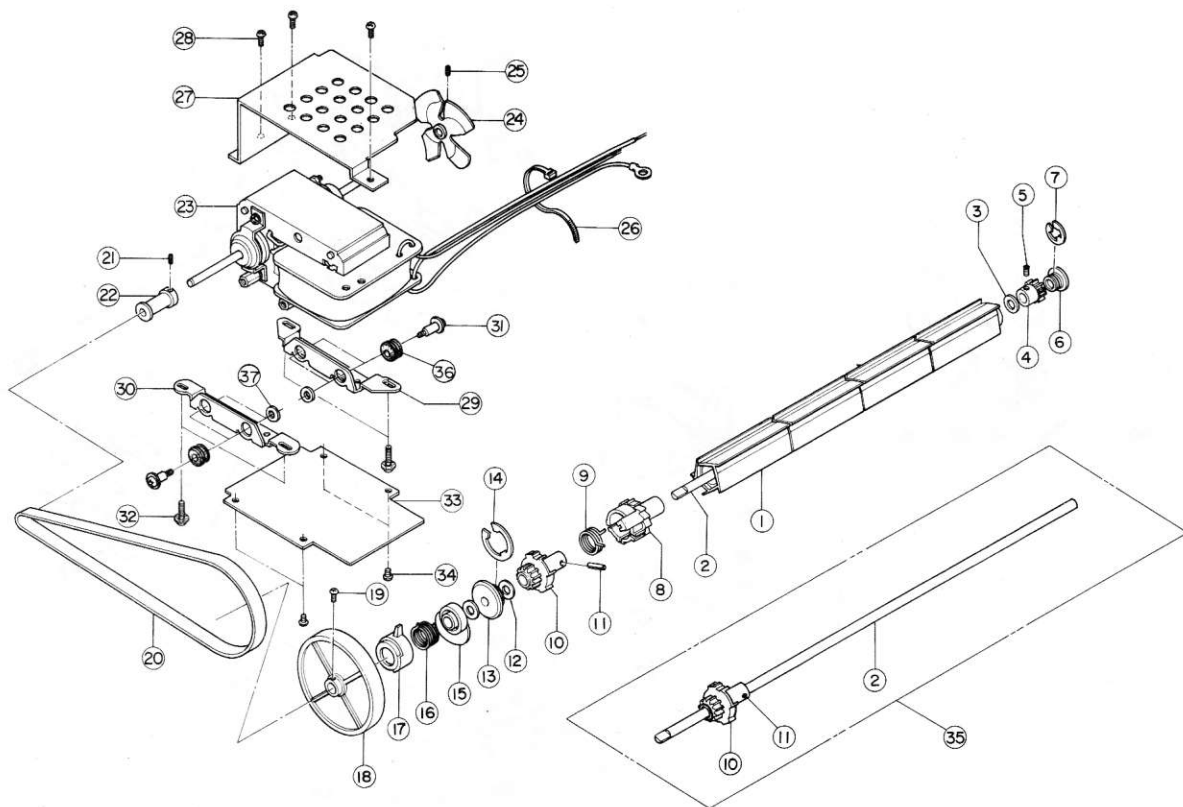
Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
(1)	G4905	Reset Lever Assembly	1	(27)	G8807	Carriage Return Crank-E-Ring	1
(2)	G8475	Reset Lever Spring	1	(28)	G2420	Carriage Return Gear	1
(3)	G8421	Reset Pawl Spring	1	(29)	G8466	Carriage Return Clutch Spring	1
(4)	G3091	Safety Release Shaft Assembly	1	(30)	G2422	Clutch Ring	1
(5)	G8488	Safety Release Carriage Return Arm Spring	1	(31)	G8467	Spring Clutch	1
(6)	G3089	Safety Release Switch Arm Assembly	1	(32)	G2421	Carriage Return Pawl	1
(7)	G8063	Safety Release Switch Arm Fastening Screw	1	(33)	G9437	Carriage Return Clutch Hub	1
(8)	G3610	Carriage Return Key Top (Arrow Mark)	1	(34)	G8804	Carriage Return Clutch Hub-E-Ring	1
	G3616	Carriage Return Key Top (Full Name)	1	(35)	G8073	Carriage Return Clutch Hub Fastening Screw	1
(9)	G3516	Carriage Return Key Lever Assembly	1	(36)	G2403	Carriage Return Barrel Drum Bracket	1
(10)	G2404	Carriage Return Key Lever Guide	1	(37)	G2426	Carriage Return Draw Cord Guide	1
(11)	G8089	Carriage Return Key Lever Guide Fastening Screw	1	(38)	G8089	Carriage Return Barrel Drum Bracket Fastening Screw	1
(12)	G8457	Carriage Return Key Lever Spring	1	(39)	G8080-A	Carriage Return Draw Cord Guide Fastening Screw	1
(13)	G8408	Carriage Return Repeat Lever Spring	1	(40)	G8971	Carriage Return Drum Collar	1
(14)	G2411	Carriage Return Key Lever Silent Tube	1	(41)	G2416	Carriage Return Barrel Assembly	1
(15)	G8456	Carriage Return Key Lever Trigger Spring	1	(42)	G9429	Carriage Return Barrel Shaft	1
(16)	G8042-A	Carriage Return Key Lever Shoulder Screw	1	(43)	G8806	Carriage Return Barrel-E-Ring	2
(17)	G2419	Lever-Latch	1	(44)	G2405	Carriage Return Draw Cord Hanger Assembly	1
(18)	G8043-A	Lever-Latch Shoulder Screw	1	(45)	G2412	Carriage Return Tension Guide	1
(19)	G8431	Lever-Latch Spring	1	(46)	G2408	Carriage Return Cord Guide Assembly	1
(20)	G2401	Carriage Return Clutch Lever Assembly	1	(47)	G2410	Carriage Return Guide Pulley	1
(21)	G8041	Carriage Return Clutch Lever Shoulder Screw	1	(48)	G8808	Carriage Return Guide Pulley-E-Ring	1
(22)	G2415	Carriage Return Link	1	(49)	G8089	Carriage Return Corde Guide Fastening Screw	1
(23)	G8807	Carriage Return Clutch Lever-E-Ring	1				
(24)	G8437	Carriage Return Link Spring	1				
(25)	G2413	Carriage Return Crank Assembly	1				
(26)	G8050	Carriage Return Crank Shoulder Screw	1				

11 MARGIN RELEASE, CENTER STOP, LINE LOCK, SWITCH LEVER & CARRIAGE LOCK



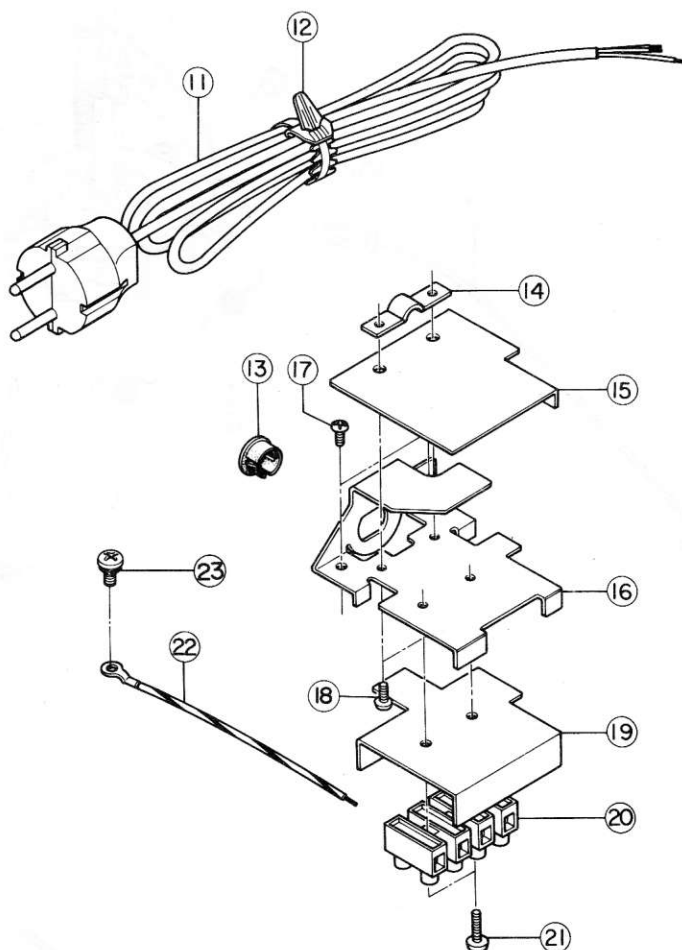
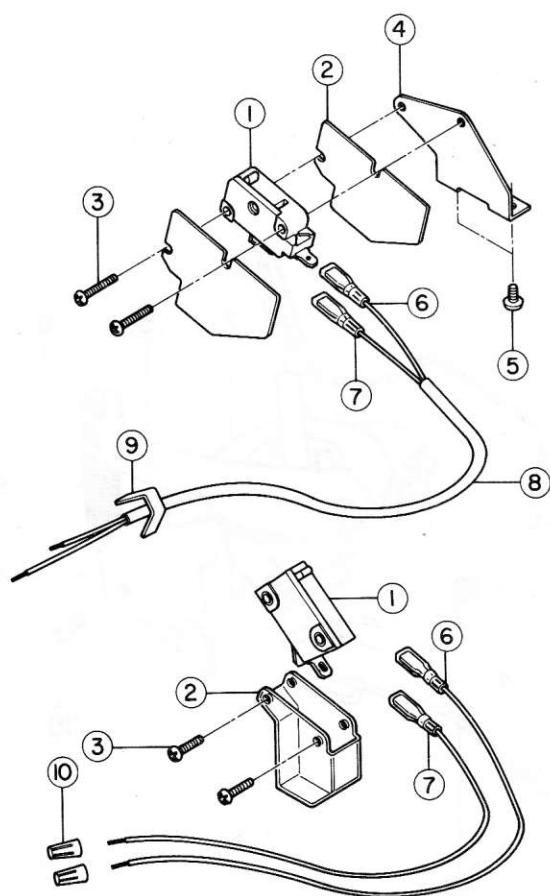
Ref. No.	Part. No.	Description	Q.ty	Ref. No.	Part. No.	Description	Q.ty
(1)	G3606	Margin Release Key Top (Arrow Mark)	1	(25)	G3903	Key Lever Lock Lever	1
	G3617	Margin Release Key Top (Full Name)	1	(26)	G8454	Key Lever Lock Lever Spring	1
(2)	G3525	Margin Release Key Lever	1	(27)	G8017	Key Lever Lock Lever Shoulder Screw	1
(3)	G4205	Margin Release Crank Lever	1	(28)	G8939	Key Lever Lock Lever Collar	1
(4)	G8050	Margin Release Crank Lever Shoulder Screw	1	(29)	G3902	Key Lever Lock Bail	1
(5)	G4204	Margin Release Link	1	(30)	G8432	Key Lever Lock Bail Spring	1
(6)	G8082	Margin Release Link Shoulder Screw	1	(31)	G3010-A	Switch Lever	1
(7)	G9440	Center Stop Shaft	1	(32)	G8008-A	Switch Lever Shoulder Screw	1
(8)	G2602-A	Center Stop	1	(33)	G8426	Switch Lever Spring	1
(9)	G8058	Center Stop Limit Screw	2	(34)	G8009	Switch Stopper Screw	1
(10)	G8301	Center Stop Limit Nut	2	(35)	G2302	Carriage Lock Connecting Link	1
(11)	G8057	Center Stop Hold Screw	1	(36)	G2305	Carriage Lock Lever	1
(12)	G8302	Center Stop Lock Nut	1	(37)	G2303	Carriage Lock Bracket Assembly	1
(13)	G2601	Center Stop Bracket	1	(38)	G8065	Side Frame Fastening Screw	2
(14)	G8455	Center Stop Spring	1	(39)	G8070	Carriage Lock Fastening Screw	1
(15)	G8010	Center Stop Bracket Fastening Screw	3	(40)	G8484	Carriage Lock Lever Spring	1
(16)	G3908	Line Lock Shock Plate	1				
(17)	G8050	Line Lock Shock Plate Shoulder Screw	1				
(18)	G3906	Key Lever Lock Rear Crank Assembly	1				
(19)	G8438	Key Lever Lock Rear Crank Spring	1				
(20)	G8085	Key Lever Lock Rear Crank Shoulder Screw	1				
(21)	G9618	Key Lever Lock Rear Crank Washer	1				
(22)	G3904	Key Lever Lock Connecting Link Assembly	1				
(23)	G8807	Key Lever Lock Rear Crank-E-Ring	1				
(24)	G8808	Key Lever Lock Connecting Link-E-Ring	1				

12 POWER ROLL & MOTOR DRIVE



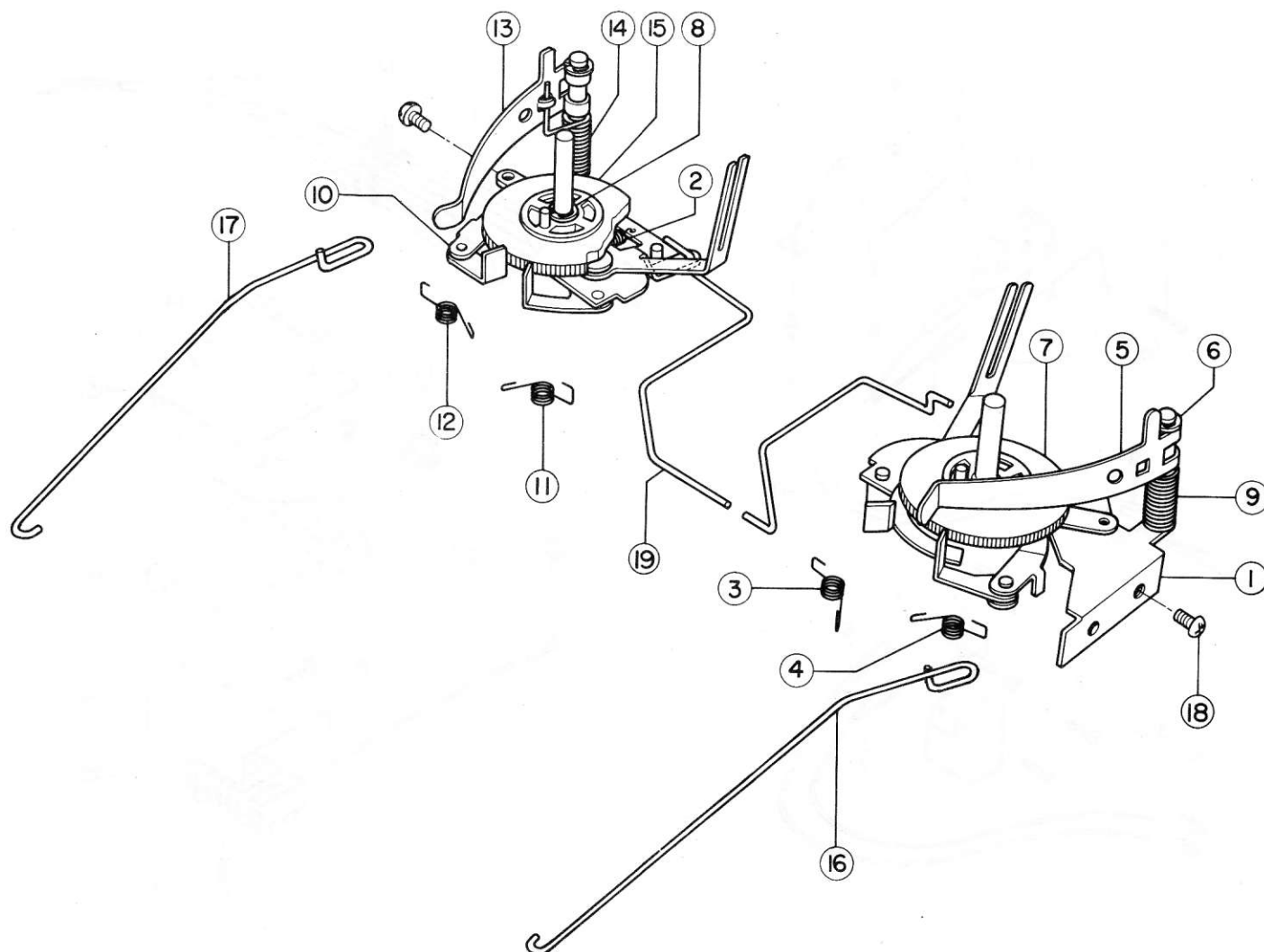
Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
(1)	G2913	Power Roll Brade	4	(23)	G4411	Motor Assembly (220V, 50Hz) VDE	1
(2)	G9438	Power Roll Shaft	1		G4412	Motor Assembly (240V, 50Hz) BSI	1
(3)	G9638	Power Roll Brade Washer	1		G4413	Motor Assembly (115V, 60Hz) UL	1
(4)	G1017	Back Gear	1		G4415	Motor Assembly (100V, 50/60Hz)	1
(5)	G8094	Back Gear Fastening Screw	1		G4416	Motor Assembly (110V, 60Hz)	1
(6)	G2908	Power Roll Bearing-Right	1		G4417	Motor Assembly (220V, 60Hz)	1
(7)	G8802	Power Roll Bearing-Right-E-Ring	1		G4419	Motor Assembly (230V, 50Hz)	1
(8)	G2915	Power Roll Brade Plug	1		G4420	Motor Assembly (220V, 50Hz) NEMKO	1
(9)	G8487	Power Roll Cushion Spring	1		G4421	Motor Assembly (115V, 60Hz) CSA	1
(10)	G2914	Power Roll Cushion Spring Holder	1		G4422	Motor Assembly (115V, 50Hz)	1
(11)	G8987	Spring Pin-Power Roll Cushion Spring Holder	1	(24)	G4414	Motor Fan	1
(12)	G9606	Power Roll Pulley Thrust Washer	2	(25)	G8046	Motor Fan Fastening Screw	1
(13)	G2916	Power Roll Bearing-Left	1	(26)	G3027	Cable Tie	—
(14)	G8811	Power Roll Bearing-Left-E-Ring	1	(27)	G4405	Motor Cover	1
(15)	G5306	Shift Cam	1	(28)	G8089	Motor Cover Fastening Screw	3
(16)	G8412	Shift Clutch Spring	1	(29)	G4402-B	Motor Mounting Bracket-Right	1
(17)	G5309	Shift Clutch Ring	1	(30)	G4401-B	Motor Mounting Bracket-Left	1
(18)	G2918	Power Roll Pulley	1	(31)	G8019-A	Motor Mounting Bracket Fastening Screw	4
(19)	G8093	Power Roll Pulley Fastening Screw	1	(32)	G8020-B	Motor Mounting Bracket Fastening Screw	4
(20)	G2909	Motor Drive Belt	1	(33)	G4404	Motor Plate (UL, CSA)	1
(21)	G8063	Motor Pulley Fastening Screw	1	(34)	G8091	Motor Plate Fastening Screw	4
(22)	G2910-A	Motor Pulley (50Hz)	1	(35)	G2920	Power Roll Shaft Assembly (G2914, G8987, G9438)	1
	G2911-A	Motor Pulley (60Hz)	1				
				(36)	G4403	Motor Mounting Bracket Grommet	4
				(37)	G9613	Motor Mounting Bracket Washer	4

13 SWITCH & WIRING



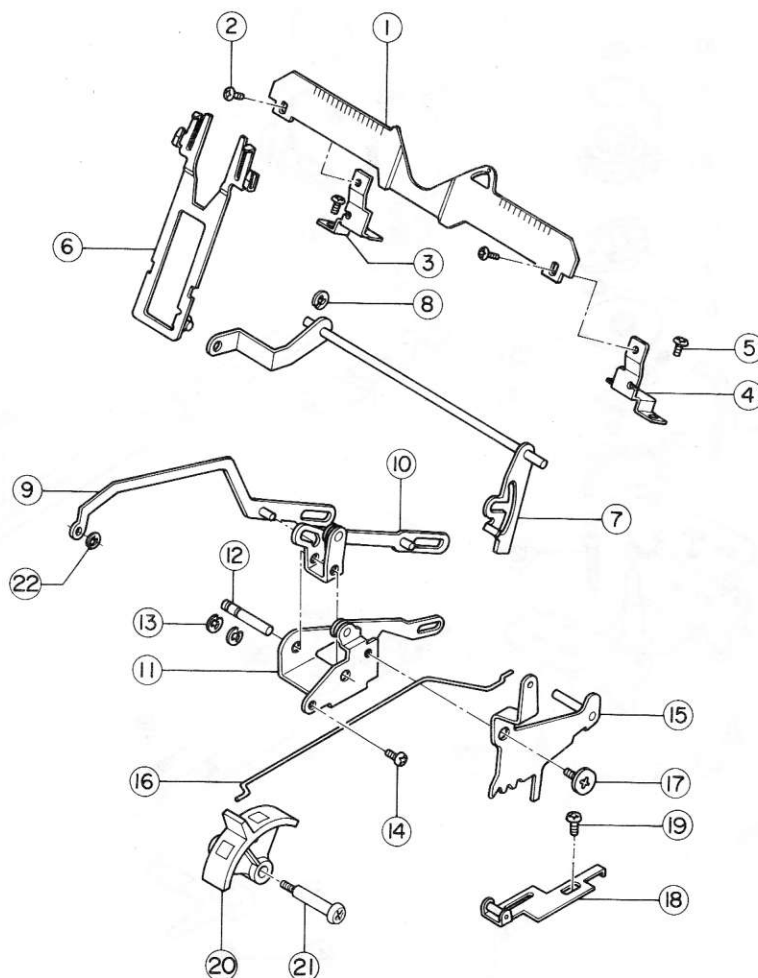
Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
(1)	G3008	Switch (VDE, BSI)	1	(13)	G3014	Power Cord Bushing (VDE, BSI-Type)	1
	G3009	Switch (UL, CSA)	1		G3013	Power Cord Bushing (UL, CSA-Type)	1
(2)	G3011	Insulation Board (VDE, BSI)	2		G3063	Power Cord Bushing (SPT-2-Type)	1
	G3057	Insulation Board (UL, CSA)	1	(14)	G3002	Cord Clamp Assembly (VDE, BSI)	1
(3)	G8013	Switch Fastening Screw	2	(15)	G3053	Cord Insulation (VDE, BSI)	1
(4)	G3007	Switch Bracket	1	(16)	G3001	Power Cord Bracket (VDE, BSI)	1
(5)	G8047	Switch Bracket Fastening Screw	2		G3026	Power Cord Bracket (UL, CSA)	1
(6)	G3020	Switch Cord Assembly-Long (VDE, BSI)	1	(17)	G8053-A	Power Cord Bracket Fastening Screw	2
	G3034	Switch Cord Assembly-Long (UL, CSA)	1	(18)	G8012	Cord Clamp Fastening Screw (VDE, BSI)	2
(7)	G3016	Switch Cord Assembly-Short (VDE, BSI)	1	(19)	G3031	Identification Strip (VDE, BSI)	1
	G3032	Switch Cord Assembly-Short (UL, CSA)	1	(20)	G3012	Terminal Block (VDE, BSI)	1
(8)	G3065	Switch Cord Gard (VDE)	1	(21)	G8011	Terminal Block Fastening Screw (VDE, BSI)	2
(9)	G3015	Cord Holder-Long	—	(22)	G3022	Earth Cord Assembly	1
	G3029	Cord Holder-Short	—	(23)	G8010-B	Earth Terminal Fastening Screw	1
(10)	G3028	Wire Connector (UL, CSA)	3				
(11)	G3004	Power Cord (VDE)	1				
	G3005	Power Cord (BSI)	1				
	G3006	Power Cord (UL)	1				
	G3058	Power Cord (SAA)	1				
	G3059	Power Cord (SPT-2)	1				
	G3060	Power Cord (NEMKO)	1				
	G3061	Power Cord (JIS)	1				
	G3062	Power Cord (CEE-2)	1				
(12)	G3030	Power Cord Band	1				

14 RIBBON FEED & RIBBON REVERSE



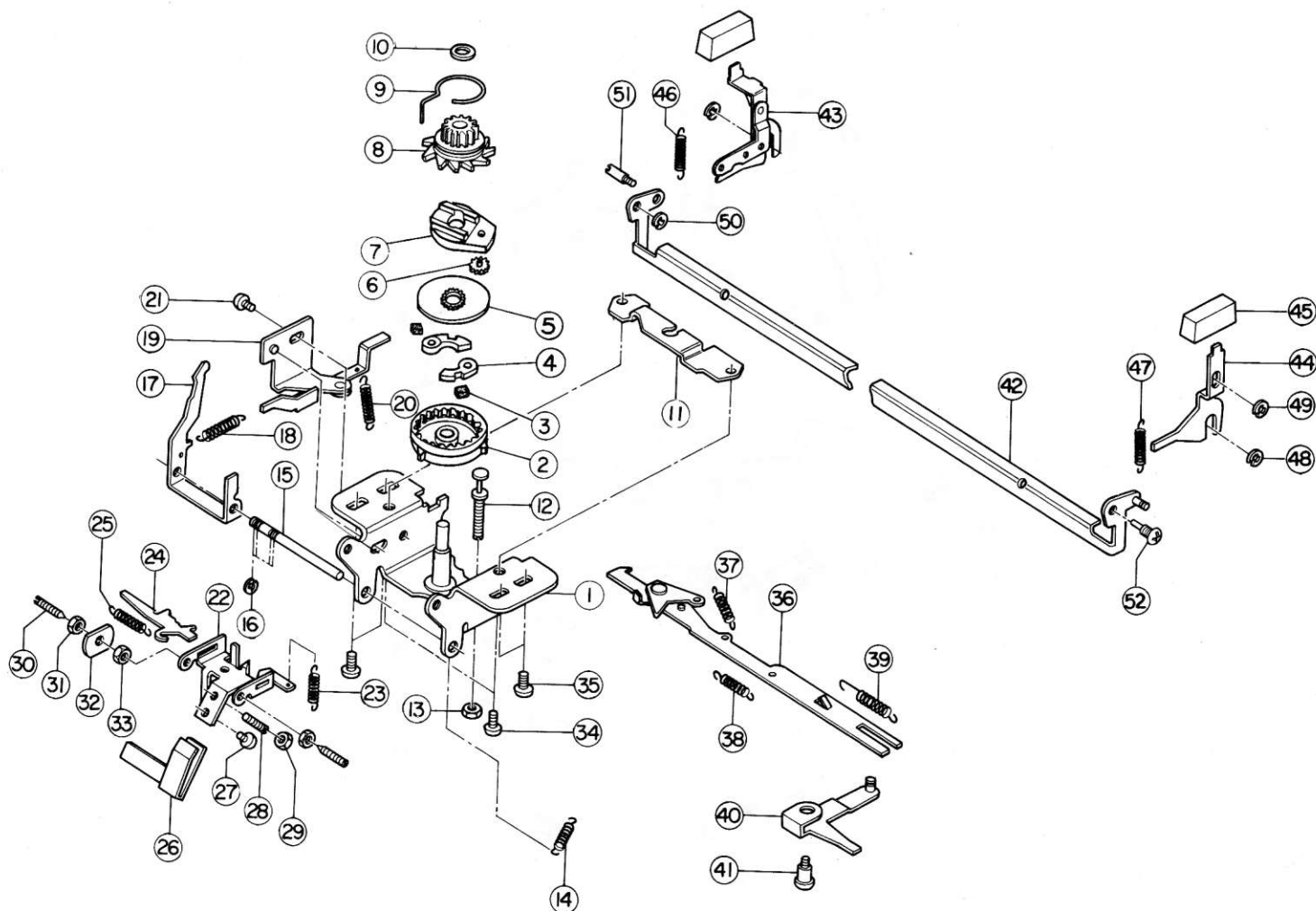
Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
(1)	G5001	Ribbon Feed Mechanism, Right-Standard	1				
	G5002	Ribbon Feed Mechanism, Right-DIN	1				
(2)	G8477	Ribbon Reverse Arm Spring	2				
(3)	G8478	Ratchet Wheel Holding Pawl Spring-Right	1				
(4)	G8479	Ratchet Wheel Feed Pawl Spring-Right	1				
(5)	G5011	Ribbon Holding Arm-Right	1				
(6)	G8808	Ribbon Holding Arm Pole-E-Ring	2				
(7)	G5013	Ribbon Ratchet Wheel-Right	1				
(8)	G8806	Ribbon Spool Shaft-E-Ring	2				
(9)	G8482	Ribbon Holding Arm Spring-Right	1				
(10)	G5009	Ribbon Feed Mechanism, Left-Standard	1				
	G5010	Ribbon Feed Mechanism, Left-DIN	1				
(11)	G8480	Ratchet Wheel Holding Pawl Spring-Left	1				
(12)	G8481	Ratchet Wheel Feed Pawl Spring-Left	1				
(13)	G5012	Ribbon Holding Arm-Left	1				
(14)	G8483	Ribbon Holding Arm Spring-Left	1				
(15)	G5014	Ribbon Ratchet Wheel-Left	1				
(16)	G5004	Ribbon Feed Front Link-Right	1				
(17)	G5003	Ribbon Feed Front Link-Left	1				
(18)	G8047	Ribbon Spool Holder Fastening Screw	2				
(19)	G5015	Ribbon Reverse Connecting Link	1				

15 BICHROME, RIBBON LIFT, & CARD GUIDE



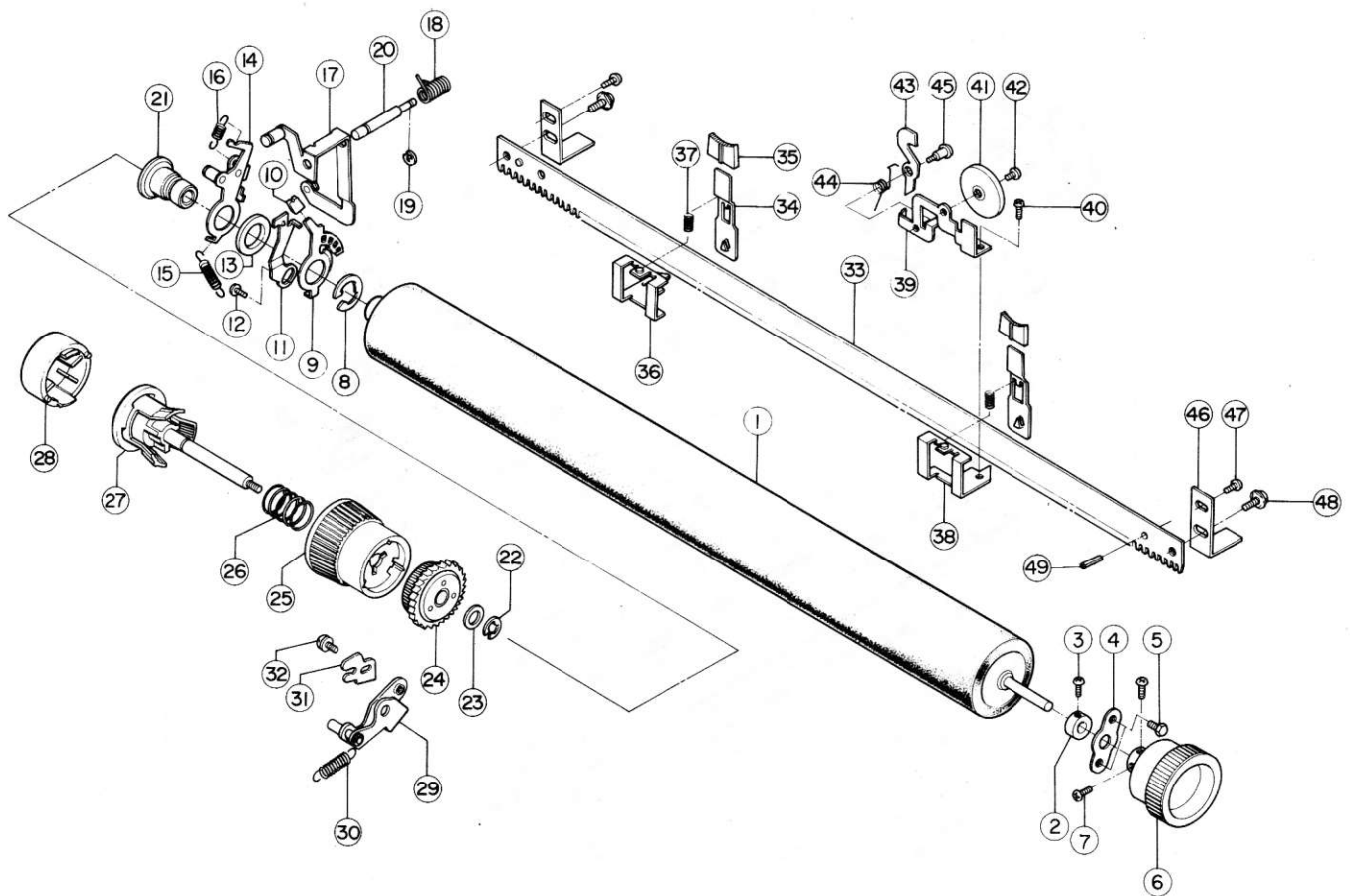
Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
(1)	G1701	Card Guide Scale-10Pitch	1				
	G1702	Card Guide Scale-12Pitch	1				
(2)	G8049	Card Guide Scale Fastening Screw	2				
(3)	G1703	Card Guide Scale Bracket-Left	1				
(4)	G1704	Card Guide Scale Bracket-Right	1				
(5)	G8089	Card Guide Scale Bracket Fastening Screw	2				
(6)	G1301	Ribbon Vibrator Assembly	1				
(7)	G1304	Ribbon Lift Assembly	1				
(8)	G8808	Ribbon Lift Shaft-E-Ring	1				
(9)	G1314	Ribbon Lift Front Link Assembly	1				
(10)	G1307	Ribbon Lift Sub Lever Assembly	1				
(11)	G1311	Ribbon Lift Bracket Assembly	1				
(12)	G9402	Ribbon Lift Sub Lever Shaft	1				
(13)	G8807	Ribbon Lift Sub Lever Shaft-E-Ring	2				
(14)	G8047	Ribbon Lift Bracket Fastening Screw	1				
(15)	G1316	Ribbon Lift Selector Assembly	1				
(16)	G1319	Ribbon Selector Front Link	1				
(17)	G8003-A	Ribbon Selector Shoulder Screw	1				
(18)	G1321	Ribbon Selector Spring Assembly	1				
(19)	G8088	Ribbon Selector Spring Fastening Screw	1				
(20)	G1320	Ribbon Selector Lever	1				
(21)	G8084	Ribbon Selector Lever Shoulder Screw	1				
(22)	G8808	Ribbon Lift Front Link-E-Ring	1				
			1				

16 ESCAPEMENT & ESCAPEMENT RELEASE



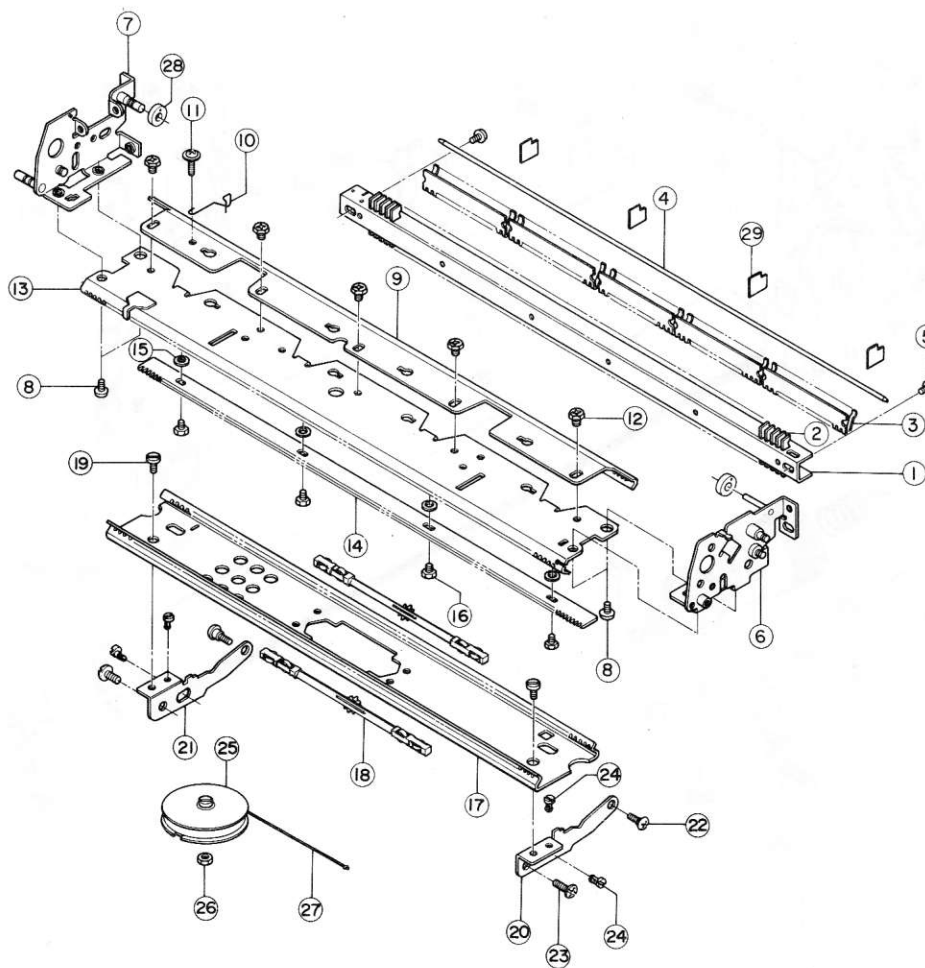
Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
	G3100	Escapement Complement	1	(25)	G8446	Escapement Pawl # 1 Spring	1
(1)	G3104	Escapement Base Assembly	1	(26)	G3109	Escapement Adjust Plate	1
(2)	G6110	Tab Brake Casing	1	(27)	G8069	Escapement Adjust Plate Fastening Screw	1
(3)	G6114	Tab Brake Shoe Liner-10 pitch -12 pitch	2	(28)	G8061	Escapement Pawl # 2 Adjust Screw	1
(4)	G6113	Tab Brake Shoe-10 pitch -12 pitch	1	(29)	G8304	Escapement Pawl # 2 Adjust Screw Lock Nut	1
(5)	G6111	Tab Brake Shoe Housing	1	(30)	G8015	Escapement Pivot Screw	2
(6)	G6112	Tab Brake Crank Pinion	1	(31)	G8040	Escapement Fast Dog Stop Nut	2
(7)	G6115	Tab Brake Pinion Crank	1	(32)	G9622	Escapement Pawl # 1 Stop Washer	1
(8)	G3110	Escapement Wheel-10 pitch	1	(33)	G8304	Escapement Pivot Screw Lock Nut	1
	G3111	Escapement Wheel-12 pitch	1	(34)	G8039	Escapement Wheel Support Fastening Screw	2
(9)	G8406	Silent Escapement Spring	1	(35)	G8052	Escapement Base Fastening Screw	4
(10)	G9626	Escapement Adjust Washer (0.1t)	—	(36)	G1001	Back Pawl Lever Assembly	1
	G9627	Escapement Adjust Washer (0.2t)	—	(37)	G8401	Back Pawl Spring	1
(11)	G3115	Escapement Wheel Support	1	(38)	G8403	Back Pawl Lever Spring	1
(12)	G8014	Escapement Pawl # 2 Stopper Screw	1	(39)	G8402	Back Bell Crank Spring	1
(13)	G8304	Escapement Pawl # 2 Stopper Screw Lock Nut	1	(40)	G1004	Back Bell Crank Assembly	1
(14)	G8461	Tab Escapement Dog Release Lever Spring	1	(41)	G8001-A	Back Bell Crank Shoulder Screw	1
(15)	G9430	Escapement Dog Release Shaft	1	(42)	G3301	Escapement Release Bail Assembly	1
(16)	G8808	Escapement Dog Release Lever-E-Ring	4	(43)	G1907	Escapement Release Plate Assembly	1
(17)	G3305	Escapement Dog Release Lever	1	(44)	G3304	Escapement Release Lever-Right	1
(18)	G8462	Escapement Dog Release Lever Spring	1	(45)	G3612	Escapement Release Key Top	2
(19)	G3911	Line Lock Sub Plate Assembly	1	(46)	G8451	Escapement Release Spring-Left	1
(20)	G8470	Line Lock Sub Plate Spring	1	(47)	G8422	Escapement Release Spring-Right	1
(21)	G8039	Line Lock Sub Bracket Fastening Screw	1	(48)	G8806	Escapement Release Lever-E-Ring (1)	2
(22)	G3107	Escapement Pawl # 2	1	(49)	G8808	Escapement Release Lever-E-Ring (2)	1
(23)	G8439	Escapement Pawl # 2 Spring	1	(50)	G8806	Escapement Release Bail-E-Ring	1
(24)	G3108	Escapement Pawl # 1	1	(51)	G8016	Escapement Release Bail Screw-Left	1
			1	(52)	G8027-A	Escapement Release Bail Fastening Screw	1

17 CYLINDER, CYLINDER CLUTCH, LINE SPACE, MARGIN STOP & BELL



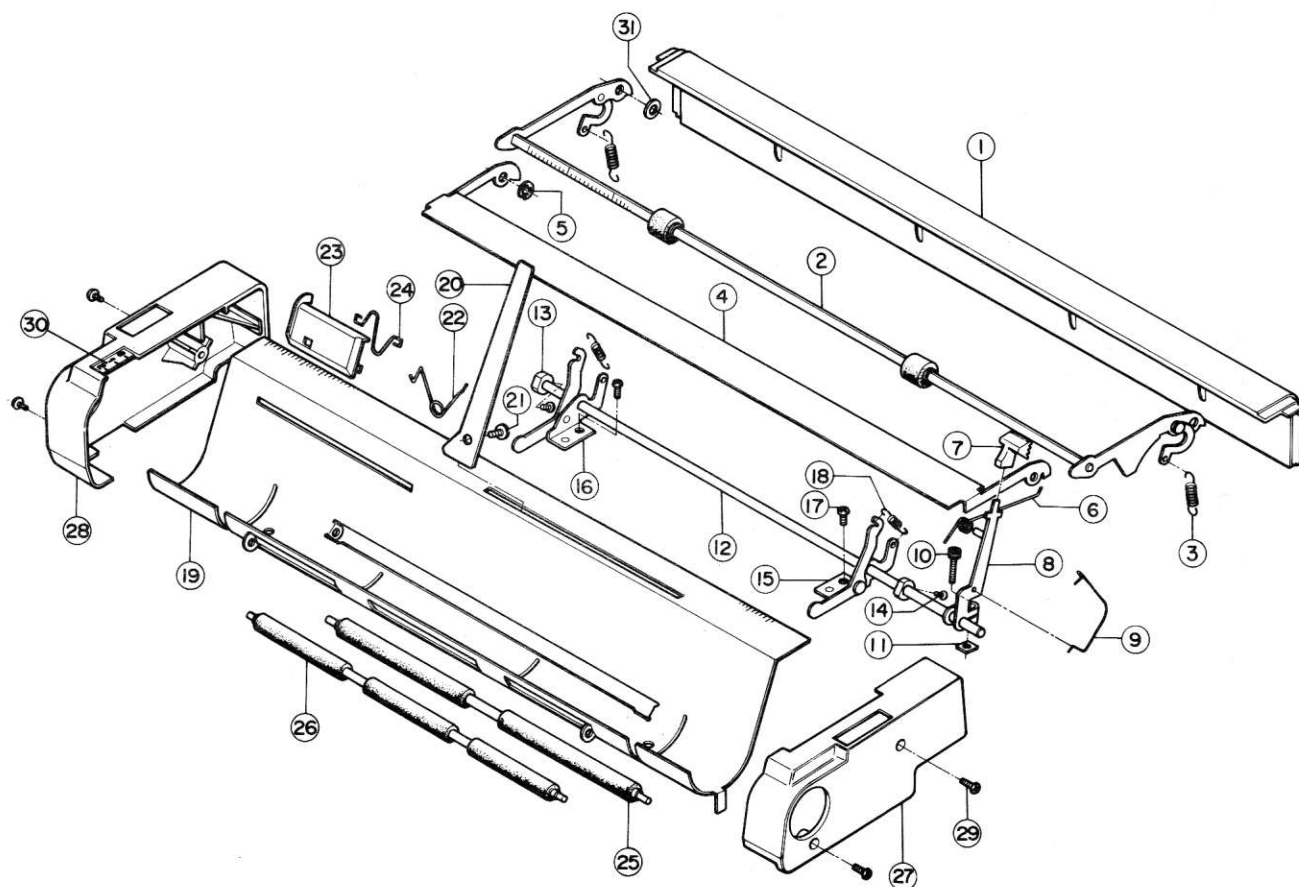
Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
(1)	G2801	Cylinder Assembly	1	(27)	G7009	Cylinder Push Knob Sub Assembly	1
(2)	G8958	Cylinder Right Collar	1	(28)	G7012	Cylinder Knob Left Cap	1
(3)	G8045	Cylinder Right Collar Fastening Screw	1	(29)	G4013	Line Space Detent Assembly	1
(4)	G1909	Cylinder Guide Plate	1	(30)	G8427-A	Line Space Detent Spring	1
(5)	G8038	Cylinder Guide Plate Fastening Screw	2	(31)	G4014	Line Space Detent Stopper	1
(6)	G2806	Cylinder Knob Assembly-Right	1	(32)	G8039	Line Space Detent Stopper Fastening Screw	1
(7)	G8045	Cylinder Knob Right Fastening Screw	2	(33)	G4301	Margin Rack-10Pitch	1
(8)	G8810	Line Space Select Hub-E-Ring	1		G4302	Margin Rack-12Pitch	1
(9)	G4008	Line Space Select Lever	1	(34)	G4308	Margin Stop Lever-10Pitch	1
(10)	G3615	Line Space Select Key Top	1		G4310	Margin Stop Lever-12Pitch	1
(11)	G4009	Line Space Select Lever Stopper	1	(35)	G3614	Margin Stop Key Top	2
(12)	G8047	Line Space Select Lever Stopper Fastening Screw	1	(36)	G4306	Margin Stop-Left	1
(13)	G8944	Line Space Select Lever Collar	1	(37)	G8447	Margin Stop Spring	2
(14)	G4003	Line Space Feed Lever Assembly	1	(38)	G4304	Margin Stop-Right	1
(15)	G8430	Line Space Feed Lever Spring	1	(39)	G4305	Bell Bracket	1
(16)	G8409	Line Space Pawl Spring	1	(40)	G8039	Bell Bracket Fastening Screw	1
(17)	G4001	Line Space Lever Arm Assembly	1	(41)	G1201	Bell	1
(18)	G8429	Line Space Lever Arm Spring	1	(42)	G8031	Bell Fastening Screw	1
(19)	G8808	Line Space Lever Arm-E-Ring	1	(43)	G1202	Bell Hammer	1
(20)	G9410	Line Space Lever Arm Shaft	1	(44)	G8459	Bell Hammer Spring	1
(21)	G9443	Line Space Select Lever Hub	1	(45)	G8059	Bell Hammer Shoulder Screw	1
	G7008	Complete-Cylinder Knob Left	1	(46)	G4309	Final Stop	2
(22)	G8801	Cylinder Knob Left-E-Ring	1	(47)	G8039	Final Stop Fastening Screw	2
(23)	G9609	Variable Clutch Washer	1	(48)	G8030-A	Margin Rack Fastening Screw	2
(24)	G7011	Variable Ratchet Wheel Assembly	1	(49)	G8966	Margin Rack Spring Pin	1
(25)	G7010	Cylinder Knob-Left	1				
(26)	G8494	Variable Clutch Spring	1				

18 UPPER CARRIAGE, LOWER CARRIAGE, TAB STOP BRACKET & CARRIAGE ENDS L & R



Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
	G6201	Tab Stop Bracket Assembly-10pitch	1	(19)	G8068	Carriage Fastening Screw	2
	G6204	Tab Stop Bracket Assembly-12pitch	1	(20)	G2105-A	Lower Carriage Support-Right	1
(1)	G6202	Tab Stop Bracket-10pitch	1	(21)	G2103-A	Lower Carriage Support-Left	1
	G6205	Tab Stop Bracket-12pitch	1	(22)	G8025-A	Lower Carriage Support Shoulder Screw	2
(2)	G6203	Tab Stop-10pitch	129	(23)	G8083	Lower Carriage Support Fastening Screw	2
		-12pitch	155	(24)	G8986	Lower Carriage Support Stud	4
(3)	G8414	Tab Stop Spring-10pitch	5	(25)	G6001	Spring Barrel Assembly	1
	G8415	Tab Stop Spring-12pitch	6	(26)	G8305	Spring Barrel Lock Nut	1
(4)	G9423	Tab Stop Shaft	1	(27)	G6004	Spring Barrel Draw Cord	1
(5)	G8052	Tab Stop Bracket Fastening Screw	2	(28)	G4705	Paper Pan Support Rubber	2
(6)	G1903	Carriage End Plate Assembly-Right	1	(29)	G6213	Tab Stop Bracket Sub Plate	4
(7)	G1901-A	Carriage End Plate Assembly-Left	1				
(8)	G8052	Carriage End Plate Fastening Screw	4				
(9)	G1906	Upper Carriage Rear	1				
(10)	G2425	Carriage Return Draw Cord Guide #2	1				
(11)	G8080	Carriage Return Draw Cord Guide Fastening Screw	1				
			1				
(12)	G8048	Upper Carriage Fastening Screw	5				
(13)	G1916	Upper Carriage Front Assembly	1				
(14)	G3112	Escapement Rack-10pitch	1				
	G3113	Escapement Rack-12pitch	1				
(15)	G9624	Escapement Rack Washer	4				
(16)	G8033	Escapement Rack Fastening Screw	4				
(17)	G2101	Lower Carriage	1				
(18)	G1911-A	Carriage Ball Retainer Assembly	2				

19 CARRIAGE COVERS, PAPER PAN, PAPER BAIL, ERASER TABLE & PAPER PELEASE



Ref. No.	Part. No.	Description	Q,ty	Ref. No.	Part. No.	Description	Q,ty
(1)	G1803	Carriage Back Cover	1	(21)	G8029	Paper Support Shoulder Screw	1
(2)	G4501	Paper Bail Assembly-10 pitch	1	(22)	G8425	Paper Support Spring	1
	G4514	Paper Bail Assembly-12 pitch	1	(23)	G4703	Paper Guide	1
(3)	G8423	Paper Bail Spring	2	(24)	G8411	Paper Guide Spring	1
(4)	G4706	Eraser Table	1	(25)	G4612	Paper Feed Rear Rollar Assembly	1
(5)	G8806	Eraser Table-E-Ring	1	(26)	G4611	Paper Feed Front Rollar Assembly	1
(6)	G8424	Eraser Table Spring	1	(27)	G1802	Carriage End Cover-Right	1
(7)	G3613	Paper Release Key Top	1	(28)	G1801	Carriage End Cover-Left	1
(8)	G4608	Paper Release Lever Assembly	1	(29)	G8004	Carriage End Cover Fastening Screw	4
(9)	G8471	Paper Release Lever Spring	1	(30)	G1804	Line Space Selector Scale Film	1
(10)	G8055	Paper Release Lever Fastening Screw	1	(31)	G9633	Paper Bail Fulcrum Washer	1
(11)	G8303	Paper Release Lever Lock Nut	1				
(12)	G9416	Cam Feed Roll Shaft	1				
(13)	G9413	Cam Feed Roll Hub	2				
(14)	G8046	Cam Feed Roll Hub Fastening Screw	2				
(15)	G4603	Cam Feed Roll Shaft Bracket-Right	1				
(16)	G4601	Cam Feed Roll Shaft Bracket-Left	1				
(17)	G8052	Cam Feed Roll Shaft Bracket Fastening Screw	2				
(18)	G8428	Cam Feed Roll Spring	2				
(19)	G4701	Paper Pan Sub Assembly-10 pitch	1				
	G4708	Paper Pan Sub Assembly-12 pitch	1				
(20)	G4704	Paper Support	1				